

Date: Tuesday, 20/05/2008 11:50:34 AM
 User: Melanie Fauteux

Process Sheet

D412-761-09.

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: INITIAL PROTOTYPE TEMPLATE
Job Number	: 00224A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 20/05/2008 S.O. No. :	Drawing Number	:
Prsht Rev.	: NC	Project Number	: VR0004
First Issue	: / / Type : R & D SM/MED FAB	Drawing Revision	:
Previous Run	: 00223A	Material	:
Written By	:	Due Date	: 19/09/2007 Qty: 1 Um: Each
Checked & Approved By	: <i>mf</i>		
Comment	: Project #: _____ Description: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

- MS24693C276	M3459	QTY 4
- NAS1515H6L	M18918	QTY 2
- MS24665285	M9003	QTY 1
- AN6-26	M108810	QTY 1
- AN9605D 616L	M102630	QTY 2
- AN310-6	M105279	QTY 1
- D3694-041	B38771	QTY 1
- D3695-1	B38695	QTY 1
- D3695-3	B38721	QTY 1
- WIP-510	M107731	QTY 2
- D3694-041	B39005	QTY 1
- D3785-041	B39031	QTY 1
- D3781-041	B39035	QTY 1

PTC

2.0	PG	PURCHASING
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Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

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Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00224A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

3.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

INSTALL THE ARM REST MOUNT
D412-761-019

INSTALL CHERRY MAX RIVETS

CR3212-4-02 B/M107394
CR1122-3-025 B/M106878

QTY 12
QTY 22

INSTALL PLATE NUTS

MS21075L3 B/M107279
~~MS21071L3~~ B/M102589

QTY 10
QTY 43

INSTALL MOUNT

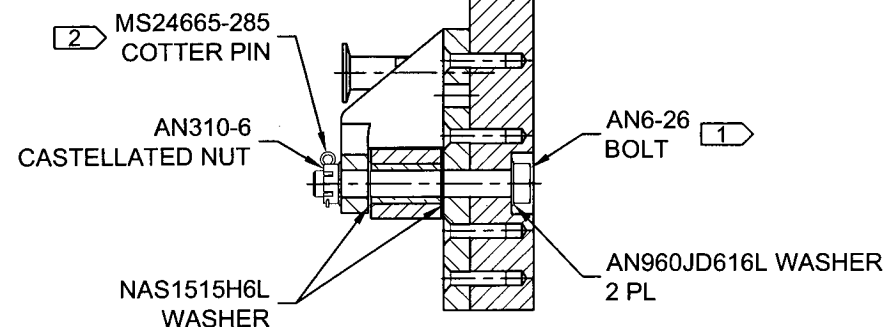
AN3-11A M14820
AN9605D10 M107799
AN3-6A M106662

QTY 10
QTY 10
QTY 10

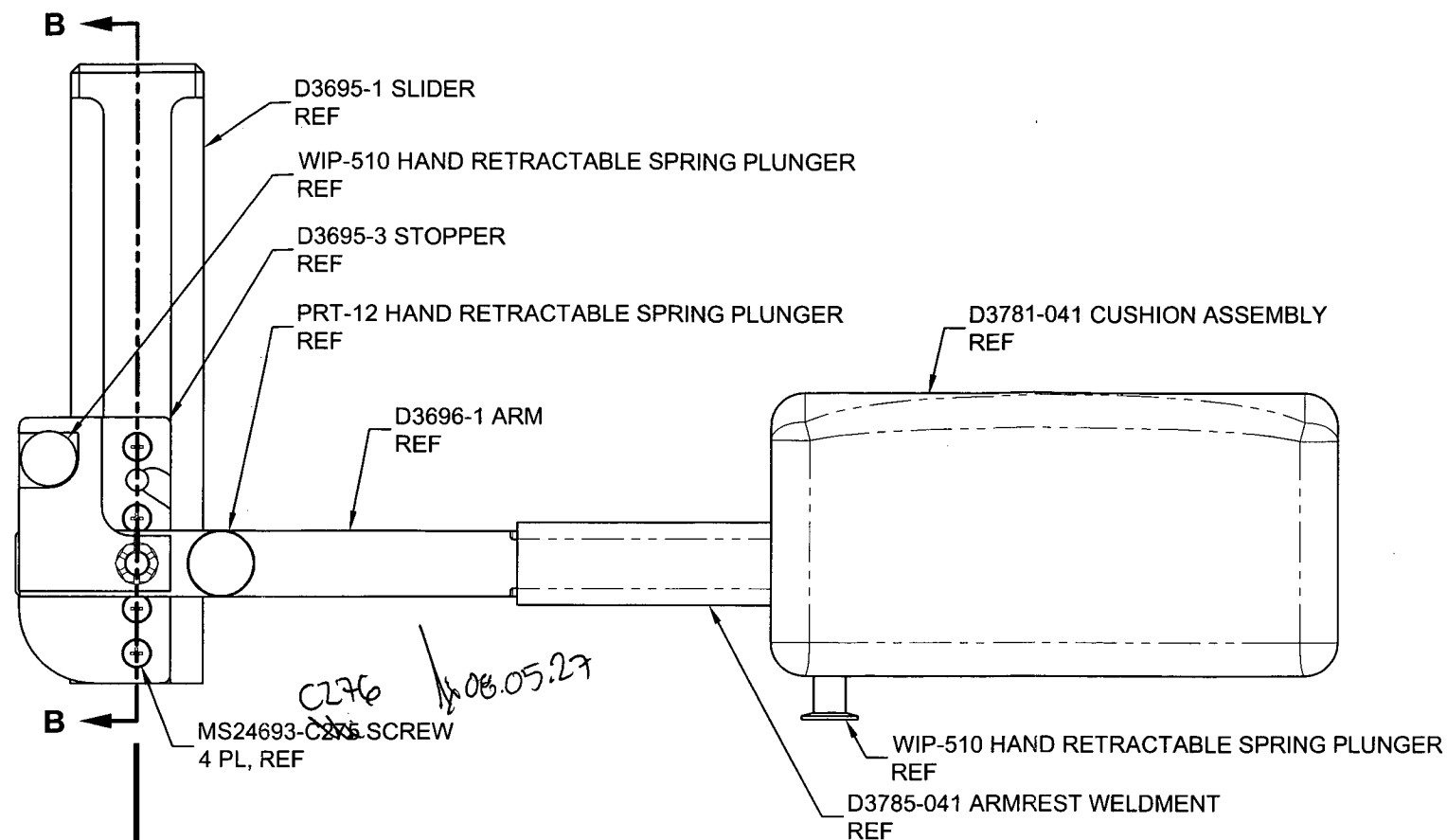
Job Completion



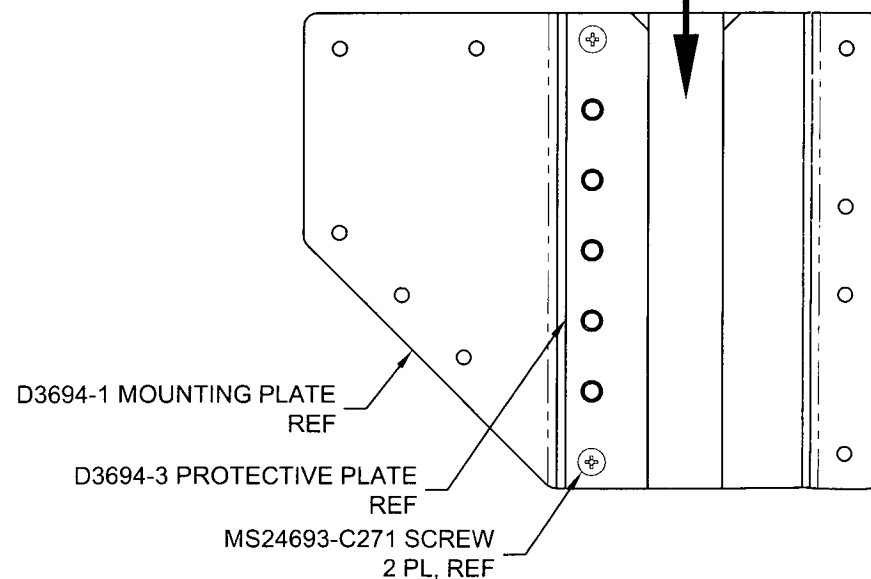
- MFG. Shim M6061765050 M104186 ← NOT REQ'D. 08.05.27



SECTION B-B



**ASSEMBLY OF D3780-041 ARMREST ASSEMBLY
ONTO D3695-041 SLIDER**



**ASSEMBLY OF D3780-041 ARMREST ASSEMBLY ONTO
D3694-041 MOUNTING PLATE ASSEMBLY**

PROTOTYPE
08.07.27

SHEET 4 NOTES:

- 1) DO NOT OVERTORQUE BOLT TO ENSURE FREE ROTATION OF D3780-041 ARMREST ASSEMBLY ABOUT BOLT.
- 2) INSTALL COTTER PIN IN ACCORDANCE WITH MS33540 OR AIRCRAFT MAINTENANCE MANUAL.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 08.05.21
CERT. NO.: SHXX-X
ISSUE NO.: 1

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	D412-761-3	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		ARMREST INSTALLATION	NTS
DATE	08.05.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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